Dimensional Restoration of Worn Railroad Axles

The SIFCO Process® is a method of selectively (brush) plating localized areas without having to use an immersion tank. The Association of American Railroads has approved the SIFCO Process® per M-967 Electrochemical Deposition for Repairing Roller Bearing Axle Journals.

The SIFCO Process®, which US, Canadian and European railroads have experienced time and cost savings by using, can deposit metal onto any basis metal through selective plating of a localized area. The thickness of deposits can be controlled precisely to within 1 to 2 tenths of a mil (2.5 - 5.0 microns).

This metallurgically sound coating can be used to build up dings, nicks, scratches and corrosion pits without reworking the entire part and without the requirements of expensive pre- or post- machining.

TYPICAL APPLICATIONS

- Resurface worn axle bearing journals and wheel seats
- Rebuild seal wear ring areas

SIFCO PROCESS® BENEFITS

- Eliminate outside service costs
- Eliminate handling and transportation expenses
- Reduce turnaround time
- Repair in-place
- Reduce downtime

US Headquarters
5708 E Schaaf Road
Independence, Ohio 44131, USA

T +1 800 765 4131
+1 216 524 0099
F +1 216 524 6331
E info@sifcoasc.com