



**SAFETY DATA SHEET
NO.3 ETCHING AND DESMUTTING**

1. Identification

Product identifier

Product name NO.3 ETCHING AND DESMUTTING

Product number 1023

Recommended use of the chemical and restrictions on use

Application Industrial Use

Details of the supplier of the safety data sheet

Supplier SIFCO Applied Surface Concepts
5708 E. Schaaf Road
Independence, Ohio 44131
U.S.A.
Tel.: +1 216-524-0099
Fax: +1 216-524-6331
E-Mail: info@sifcoasc.com

Emergency telephone number

Emergency telephone CHEMTREC (United States) (800) 424-9300; CHEMTREC (International) +1 703-527-3887

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

Label elements

Hazard statements NC Not Classified

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

SODIUM CITRATE	15-20%
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CAS number: 68-04-2

Classification

Not Classified

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CITRIC ACID	5-10%
CAS number: 77-92-9	
Classification	
Eye Irrit. 2 - H319	
POTASSIUM SORBATE	<1%
CAS number: 24634-61-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
STOT SE 3 - H335	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention if symptoms are severe or persist.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting. Get medical attention if symptoms are severe or persist.
Skin Contact	Remove contaminated clothing immediately and wash skin with soap and water.
Eye contact	It is recommended that suitable facilities for quick drenching or flushing of the eyes and body be provided within the work area for immediate emergency use. Remove affected person from source of contamination. Make sure to remove any contact lenses from the eyes before rinsing. Rinse immediately with plenty of water.

Most important symptoms and effects, both acute and delayed

Inhalation	Coughing, chest tightness, feeling of chest pressure.
Ingestion	May cause stomach pain or vomiting.
Skin contact	May cause irritation.
Eye contact	May cause severe eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

Special hazards arising from the substance or mixture

Specific hazards Corrosive gases or vapors.

Advice for firefighters

Protective actions during firefighting Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

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Special protective equipment for firefighters Use protective equipment appropriate for surrounding materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Follow precautions for safe handling described in this safety data sheet. Avoid inhalation of vapors. Provide adequate general and local exhaust ventilation.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses. Collect and dispose of spillage as indicated in Section 13. Wash thoroughly after dealing with a spillage.

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Avoid inhalation of vapors and spray/mists. Provide adequate general and local exhaust ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Protect from freezing and direct sunlight.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls

As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection

Tight-fitting safety glasses.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. It is recommended that gloves are made of the following material: Nitrile rubber.

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Other skin and body protection	Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.
Hygiene measures	Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn. Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear
Odor	Odorless. No characteristic odor.
pH	pH (concentrated solution): 4.3-5.0
Relative density	1.125-1.135 @ 20°C
Other information	Not available.

10. Stability and reactivity

Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Not determined.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Alkalis - inorganic.
Hazardous decomposition products	None at ambient temperatures.

11. Toxicological information

Information on toxicological effects

Inhalation	Vapors irritate the respiratory system.
Ingestion	Irritating. May cause nausea, stomach pain and vomiting.
Skin Contact	Causes skin irritation.
Eye contact	May cause severe eye irritation.
Acute and chronic health hazards	Irritant of eyes and mucous membranes.
Route of entry	Ingestion Inhalation Skin and/or eye contact

Toxicological information on ingredients.

CITRIC ACID

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Acute toxicity - oral

Acute toxicity oral (LD₅₀) 11,700.0
mg/kg)

Species Rabbit

POTASSIUM SORBATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀) 3,800.0
mg/kg)

Species Rat

12. Ecological Information

Ecotoxicity Not regarded as dangerous for the environment.

Toxicity No data available.

Ecological information on ingredients.

CITRIC ACID

Acute toxicity - fish LC₅₀, 96 hour: 440-706 mg/l, Carassius auratus (Goldfish)

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential The product does not contain any substances expected to be bioaccumulating.

Mobility in soil

Mobility The product is soluble in water.

Other adverse effects

Other adverse effects Not determined.

13. Disposal considerations

Waste treatment methods

General information Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG,IATA,DOT)

UN Number

Not applicable.

UN proper shipping name

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Not applicable.

Transport hazard class(es)

Transport labels

No transport warning sign required.

Packing group

Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information required.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

Exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

Exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

Exempt.

SARA 313 Emission Reporting

Exempt.

CAA Accidental Release Prevention

Exempt.

SARA (311/312) Hazard Categories

Acute
Chronic

OSHA Highly Hazardous Chemicals

Exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

Exempt.

California Directors List of Hazardous Substances

Exempt.

Inventories

US - TSCA

All ingredients are present.

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16. Other information

Classification abbreviations and acronyms	Acute Tox. = Acute toxicity Carc. = Carcinogenicity Eye Dam. = Serious eye damage Eye Irrit. = Eye irritation Flam. Liq. = Flammable liquid Muta. = Germ cell mutagenicity Resp. Sens. = Respiratory sensitisation Skin Corr. = Skin corrosion Skin Irrit. = Skin irritation Skin Sens. = Skin sensitisation STOT RE = Specific target organ toxicity-repeated exposure STOT SE = Specific target organ toxicity-single exposure
Revision date	7/14/2017
Revision	3
Hazard statements in full	H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation.
NFPA - instability hazard	Normally stable. (0)
NFPA - health hazard	Temporary incapacitation, injury. (2)
NFPA - flammability hazard	Will not burn. (0)

The Information in this data sheet is believed to be correct but neither we nor our employees or agents give any warranty or make any representation to the accuracy thereof and accept no liability for any loss, injury or damage which may result in it's use. The sole purpose of this data sheet is to provide guidance on the safe handling and use of the products to which it relates. It does not form part of any product specification nor part of any contract. It is not practical for the guidance and information in this data sheet to cover every conceivable application of a product and as we may not be aware of the use to which the products covered by this data sheet are to be put it remains the responsibility of the user to conduct it's own tests and to satisfy itself as to the suitability of the product.