



**SAFETY DATA SHEET
CHROMATE CONVERSION COATING**

1. Identification

Product identifier

Product name CHROMATE CONVERSION COATING

Product number 3002

Recommended use of the chemical and restrictions on use

Application Industrial Use

Details of the supplier of the safety data sheet

Supplier SIFCO Applied Surface Concepts
5708 E. Schaaf Road
Independence, Ohio 44131
U.S.A.
Tel.: +1 216-524-0099
Fax: +1 216-524-6331
E-Mail: info@sifcoasc.com

Emergency telephone number

Emergency telephone CHEMTREC (United States) (800) 424-9300; CHEMTREC (International) +1 703-527-3887

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Acute Tox. 3 - H331 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Muta. 1B - H340 Carc. 1A - H350 Repr. 1B - H360FD STOT RE 1 - H372

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

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Hazard statements

H302 Harmful if swallowed.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H331 Toxic if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H340 May cause genetic defects.
 H350 May cause cancer.
 H360FD May damage fertility. May damage the unborn child.
 H372 Causes damage to organs through prolonged or repeated exposure.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P260 Do not breathe vapor/ spray.
 P264 Wash contaminated skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P284 [In case of inadequate ventilation] wear respiratory protection.
 P301+P310 If swallowed: Immediately call a poison center/ doctor.
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 P501 Dispose of contents/ container in accordance with national regulations.
 P302+P352 If on skin: Wash with plenty of water.

Contains

SODIUM DICHROMATE, CHROMIUM TRIOXIDE

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

SODIUM DICHROMATE	10-15%
CAS number: 10588-01-9	
M factor (Acute) = 1	M factor (Chronic) = 1
Classification Ox. Sol. 2 - H272 Acute Tox. 3 - H301 Acute Tox. 4 - H312 Acute Tox. 2 - H330 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Muta. 1B - H340 Carc. 1B - H350 Repr. 1B - H360FD STOT SE 3 - H335 STOT RE 1 - H372 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	

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CHROMIUM TRIOXIDE	1-5%
CAS number: 1333-82-0	
M factor (Acute) = 10 M factor (Chronic) = 10	
Classification Ox. Sol. 1 - H271 Acute Tox. 3 - H301 Acute Tox. 3 - H311 Acute Tox. 2 - H330 Skin Corr. 1A - H314 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Muta. 1B - H340 Carc. 1A - H350 Repr. 2 - H361f STOT SE 3 - H335 STOT RE 1 - H372 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	

SODIUM HYDROGENSULPHATE	<1%
CAS number: 7681-38-1	
Classification Eye Dam. 1 - H318	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures**Description of first aid measures**

Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Never give anything by mouth to an unconscious person. Get medical attention.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Get medical attention immediately.
Skin Contact	Remove contaminated clothing immediately and wash skin with soap and water. Continue to rinse for at least 15 minutes and get medical attention.
Eye contact	It is recommended that suitable facilities for quick drenching or flushing of the eyes and body be provided within the work area for immediate emergency use. Remove affected person from source of contamination. Make sure to remove any contact lenses from the eyes before rinsing. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	Coughing, chest tightness, feeling of chest pressure.
Ingestion	May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.
Skin contact	May cause serious chemical burns to the skin.

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Eye contact Causes severe burns. May cause serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

Special hazards arising from the substance or mixture

Specific hazards Toxic and corrosive gases or vapors.

Advice for firefighters

Protective actions during firefighting Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

Special protective equipment for firefighters Use protective equipment appropriate for surrounding materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Follow precautions for safe handling described in this safety data sheet. Avoid inhalation of spray mist and contact with skin and eyes. Provide adequate general and local exhaust ventilation.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. DO NOT touch spilled material! Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses. Contain spillage with sand, earth or other suitable non-combustible material. Collect and dispose of spillage as indicated in Section 13. Wash thoroughly after dealing with a spillage.

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Avoid inhalation of vapors and spray/mists. Provide adequate general and local exhaust ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Protect from freezing and direct sunlight.

Storage class Toxic storage. Corrosive storage.

Specific end uses(s)

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Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls

As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection

Tight-fitting safety glasses.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. It is recommended that gloves are made of the following material: Nitrile rubber.

Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

Hygiene measures

Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn. Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Orange.
Odor	No characteristic odor.
pH	pH (concentrated solution): 0-1.5
Relative density	1.005-1.015 @ 20°C
Other information	Not available.

10. Stability and reactivity

Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Not determined.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong alkalis.

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Hazardous decomposition products None at ambient temperatures.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 862.07

Acute toxicity - dermal

ATE dermal (mg/kg) 7,300.88

Acute toxicity - inhalation

ATE inhalation (vapours mg/l) 3.0

Inhalation Vapours irritate the respiratory system, and may cause coughing and difficulties in breathing.

Ingestion Toxic if swallowed. Toxic: danger of serious damage to health by prolonged exposure if swallowed. Causes severe burns. May cause chemical burns in mouth, esophagus and stomach.

Skin Contact May cause serious chemical burns to the skin. May cause sensitization or allergic reactions in sensitive individuals.

Eye contact Causes serious eye damage. Immediate first aid is imperative.

Acute and chronic health hazards Causes severe burns. May cause cancer.

Route of entry Ingestion Inhalation Skin and/or eye contact

Toxicological information on ingredients.

SODIUM DICHROMATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 59.0

Species Rat

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rabbit

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

ATE inhalation (dusts/mists mg/l) 0.05

CHROMIUM TRIOXIDE

Acute toxicity - oral

ATE oral (mg/kg) 100.0

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Acute toxicity - dermal

ATE dermal (mg/kg) 300.0

12. Ecological Information

Ecotoxicity The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Toxicity No data available.

Ecological information on ingredients.

SODIUM DICHROMATE

Acute aquatic toxicity

LE(C)₅₀ 0.1 < L(E)C₅₀ ≤ 1

M factor (Acute) 1

Acute toxicity - fish LC₅₀, 96 hour: 13 mg/l, Freshwater fish

Acute toxicity - aquatic invertebrates , 24 hours: 1.5 mg/l,

Acute toxicity - aquatic plants NOEC, 8 day: 0.1 mg/l, Algae

Chronic aquatic toxicity

M factor (Chronic) 1

CHROMIUM TRIOXIDE

Acute aquatic toxicity

LE(C)₅₀ 0.01 < L(E)C₅₀ ≤ 0.1

M factor (Acute) 10

Acute toxicity - fish LC₅₀, 96 hours: 40 mg/l, Fish

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 0.31 mg/l, Daphnia magna

Acute toxicity - aquatic plants IC₅₀, 72 hours: 1.0 mg/l, Algae

Chronic aquatic toxicity

M factor (Chronic) 10

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential The product does not contain any substances expected to be bioaccumulating.

Mobility in soil

Mobility The product is soluble in water.

Other adverse effects

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Other adverse effects Not determined.

13. Disposal considerations

Waste treatment methods

General information

Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG)	3289
UN No. (IMDG)	3289
UN No. (ICAO)	3289
UN No. (DOT)	3289

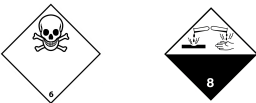
UN proper shipping name

Proper shipping name (TDG)	TOXIC LIQUID, CORROSIVE, INORGANIC, N.O.S. (CHROMIUM TRIOXIDE, SODIUM DICHROMATE)
Proper shipping name (IMDG)	TOXIC LIQUID, CORROSIVE, INORGANIC, N.O.S. (CHROMIUM TRIOXIDE, SODIUM DICHROMATE)
Proper shipping name (ICAO)	TOXIC LIQUID, CORROSIVE, INORGANIC, N.O.S. (CHROMIUM TRIOXIDE, SODIUM DICHROMATE)
Proper shipping name (DOT)	TOXIC LIQUID, CORROSIVE, INORGANIC, N.O.S. (CHROMIUM TRIOXIDE, SODIUM DICHROMATE)

Transport hazard class(es)

TDG class	6.1
TDG subsidiary risk	8
TDG label(s)	6.1 & 8
IMDG Class	6.1
IMDG subsidiary risk	8
ICAO class/division	6.1
ICAO subsidiary risk	8

Transport labels



Packing group

TDG Packing Group	II
IMDG packing group	II
ICAO packing group	II

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DOT packing group II

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information required.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

Nitric Acid
1000 lbs
Sulphuric Acid
1000 lbs

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

Acetic Acid
Final CERCLA RQ: 5000 lbs
Nitric Acid
Final CERCLA RQ: 1000 lbs
Sodium Dichromate
Final CERCLA RQ: 10 lbs
Sulphuric Acid
Final CERCLA RQ: 1000 lbs

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

Nitric Acid
EPCRA RQ: 1000 lbs
Sodium Dichromate
EPCRA RQ: 1000 lbs

SARA 313 Emission Reporting

Chromium Trioxide
Sodium Dichromate

CAA Accidental Release Prevention

HAP
Chromium Trioxide
Sodium Dichromate

SARA (311/312) Hazard Categories

Acute
Chronic

OSHA Highly Hazardous Chemicals

Nitric Acid

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

Chromium Trioxide
Sodium Dichromate

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California Directors List of Hazardous Substances

Nitric Acid
Sodium Dichromate
Sulphuric Acid

Inventories

US - TSCA

All ingredients are present.

16. Other information

Classification abbreviations and acronyms	<p>Acute Tox. = Acute toxicity Carc. = Carcinogenicity Eye Dam. = Serious eye damage Eye Irrit. = Eye irritation Flam. Liq. = Flammable liquid Muta. = Germ cell mutagenicity Resp. Sens. = Respiratory sensitisation Skin Corr. = Skin corrosion Skin Irrit. = Skin irritation Skin Sens. = Skin sensitisation STOT RE = Specific target organ toxicity-repeated exposure STOT SE = Specific target organ toxicity-single exposure</p>
Revision date	9/8/2017
Revision	3
Hazard statements in full	<p>H271 May cause fire or explosion; strong oxidizer. H272 May intensify fire; oxidizer. H301 Toxic if swallowed. H302 Harmful if swallowed. H311 Toxic in contact with skin. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H330 Fatal if inhaled. H331 Toxic if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H340 May cause genetic defects. H350 May cause cancer. H360FD May damage fertility. May damage the unborn child. H361f Suspected of damaging fertility. H372 Causes damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects.</p>
NFPA - instability hazard	Unstable if heated. (1)
NFPA - health hazard	Extremely hazardous, serious injury. (3)
NFPA - flammability hazard	Will not burn. (0)

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The Information in this data sheet is believed to be correct but neither we nor our employees or agents give any warranty or make any representation to the accuracy thereof and accept no liability for any loss, injury or damage which may result in it's use. The sole purpose of this data sheet is to provide guidance on the safe handling and use of the products to which it relates. It does not form part of any product specification nor part of any contract. It is not practical for the guidance and information in this data sheet to cover every conceivable application of a product and as we may not be aware of the use to which the products covered by this data sheet are to be put it remains the responsibility of the user to conduct it's own tests and to satisfy itself as to the suitability of the product.