

Certificate of Conformance SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: MIL-STD 865E, AMS 2451/4C, and QQ-P-416F.

Product Code	3002	
Product Description	Chromate Conversion Coating	
Batch Number	2212150	
Test Requirement	Actual Value	
рН	1.37	@ 20°C
Specific Gravity	1.006	@ 20°C
Solution Appearance	Orange	
Date of Manufacture	December 12, 2022	
Recommended Shelf Life	December 12, 2026	

Quality Technician Date