

Certificate of Conformance SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: QQP-416 Type II

Product Code	5026	
Product Description	Chromate Conversion Coating Olive Drab	
Batch Number	2003012	
Test Requirement	Actual Value	
рН	A-2.05 B-1.97	@ 20°C
Specific Gravity	A-1.055 B-1.026	@ 20°C
Metal Content	Cr-38-40 Zn-10-12	g/l
Solution Appearance	A-Orange B-Clear	
Date of Manufacture	March 23, 2020	
Date of Expiration	March 23, 2030	
MARS	_	03/23/2020
Quality Systems Engineer		Date