

Certificate of Conformance
SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: QQP-416 Type II

Product Code	5026
Product Description	Chromate Conversion Coating Olive Drab
Batch Number	2210016

Test Requirement	Actual Value
pH	A-1.90 @ 20°C
	B-1.61 @ 20°C
Specific Gravity	A-1.051 @ 20°C
	B-1.023 @ 20°C
Metal Content	Cr-38-40 g/l
	Zn-10-12 g/l
Solution Appearance	A-Orange
	B-Clear
Date of Manufacture	October 10, 2022
Date of Expiration	October 10, 2026



Quality Technician

10/10/2022

Date