

Certificate of Conformance
SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451D, MIL-STD-2197A (SH) A and MIL-STD865E.

Product Code	5280
Product Description	Copper Alkaline, Heavy-Build
Batch Number	2004073

Test Requirement	Actual Value
pH	8.63 @ 20°C
Specific Gravity	1.200 @ 20°C
Metal Content	80.73 g/l
Solution Appearance	Purple
Date of Manufacture	April 15, 2020
Date of Expiration	April 15, 2030



Quality Systems Engineer

04/15/2020

Date