

Certificate of Conformance SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451D, MIL-STD-2197 (SH) and MIL-STD865E.

Product Code	5642	
Product Description	Nickel Semi-Bright, High-Leveling	
Batch Number	2002037	
Test Requirement	Actual Value	
pH	1.85	@ 20°C
Specific Gravity	1.205	@ 20°C
Metal Content	73.88	g/l
Solution Appearance	Green	
Date of Manufacture	February 25, 2020	
Date of Expiration	February 25, 2030	

Quality Systems Engineer

02/25/2020

Date

F 7.5.1-2

Revision 6

7/22/2013