

Certificate of Conformance  
**SIFCO Process Solution**

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451C, MIL-STD-2197A (SH), MIL-STD-865D and DPS9.89-1

Product Code	<b>5644</b>
Product Description	<b>Nickel High-Speed, LHE®</b>
Batch Number	<b>1805153</b>

Test Requirement	Actual Value
pH	7.58 @ 20°C
Specific Gravity	1.173 @ 20°C
Metal Content	52.23 g/l
Solution Appearance	Blue Green
Date of Manufacture	June 1, 2018
HE Certification Pass Date	June 15, 2018 Report #18-58072
Date of Expiration	June 1, 2028



Quality Systems Engineer

6/19/2018

Date