

Certificate of Conformance
SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451D, MIL-STD-2197A (SH), MIL-STD-865E and DPS9.89-1

Product Code	5644
Product Description	Nickel High-Speed, LHE®
Batch Number	2004157

Test Requirement	Actual Value
pH	7.73 @ 20°C
Specific Gravity	1.174 @ 20°C
Metal Content	51.20 g/l
Solution Appearance	Blue Green
Date of Manufacture	April 30, 2020
HE Certification Pass Date	May 16, 2020 Report #20-65380
Date of Expiration	April 30, 2030



Quality Systems Engineer

05/21/2020

Date