

Certificate of Conformance  
SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451D, MIL-STD-2197A (SH), MIL-STD-865E and DPS9.89-1

Product Code	<b>5644</b>
Product Description	<b>Nickel High-Speed, LHE®</b>
Batch Number	<b>2301164</b>
Test Requirement	Actual Value
pH	7.65 @ 20°C
Specific Gravity	1.171 @ 20°C
Metal Content	50.79 g/l
Solution Appearance	Blue Green
Date of Manufacture	January 20, 2023
HE Certification Pass Date	February 3, 2023 Report #23-77511
Recommended Shelf Life	January 20, 2027



Quality Technician

02/07/2023

Date