

Certificate of Conformance SIFCO Process Solution

The solution identified below has been tested under controlled conditions and found to meet SIFCO Applied Surface Concepts specifications and Quality Assurance standards. This product does not contain, nor has it been contaminated with metallic mercury or mercury compounds. SIFCO ASC, LLC is a mercury free facility.

This product is free from all foreign materials that could result in foreign object damage to the equipment or process.

Capability of Meeting Specifications

Quality Technician

SIFCO Process electroplates, when properly selected and applied, will meet the requirements of: AMS2451D, AMS2451/1B, AMS2451/3C, MIL-STD-2197A (SH) and MIL-STD865E.

Product Code	7280 / 5725		
Product Description	AeroNikl® 250		
Batch Number	2202249		
Test Requirement	Actual Value		
рН	1.34	@ 20°C	
Specific Gravity	1.329	@ 20°C	
Metal Content	98.30	g/l	
Hardness	227.7	Vickers	
Solution Appearance	Dark Green		
Date of Manufacture	February 28, 2022		
Recommended Shelf Life	February 28, 2026		

03/01/2022

Date